



# CastTec

*Traditional Fireplace Collection*

Cast-Iron Inserts  
Marble Mantelpieces



**The CastTec Traditional Fireplace Collection** is a range of beautiful cast-iron inserts together with complimentary mantelpieces manufactured in solid pine, oak, granite, limestone, marble and slatestone.

Cast-iron products are manufactured in our foundry of 20 years to the highest of standards. Stone mantelpieces are manufactured in Italian Carrara, Spanish Crema Marfil, Turkish Limestone and Black Granite from the Shanxi region of China.

Mantelpieces and inserts shown in this brochure are all interchangeable so that you can design the fireplace set up of your choice. Our cast-iron fireplaces can also be used as real fires, whether it's for gas, electric or solid fuel.

CastTec distribute their own fireplaces across the U.K. to ensure that goods arrive in a satisfactory condition.

The Traditional Fireplace Collection can be purchased via a network of local independent retailers who display our products in a showroom and employ experienced staff with the capacity to arrange an installation with a suitably qualified heating engineer.

We hope that you enjoy viewing our Traditional Collection and that you find something to suit your home and your lifestyle.

**Supply Policy**

*Cast Tec only supply reputable outlets that display its products in a showroom and have the facility to arrange a professional installation.*

*Professional advice and experience are essential when contemplating the purchase and fitting of a fireplace as every installation is unique and is governed by regulations.*

*An installer for gas fires should be a 'Gas Safe' Registered Engineer.*

*An installer for the solid fuel should be a HETAS Registered Engineer.*

To locate your local Retailer please visit our website [www.casttec.co.uk](http://www.casttec.co.uk) or use the QR scan code.



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**FIREPLACE OPTIONS**

**Cast-iron Fires**

The CastTec Traditional Collection boasts a range of beautiful cast-iron fireplaces that can be used for gas, electric and solid fuel applications.

Manufactured in the time honoured tradition, these castings are authentic designs and range from plain to ornate.

A gallery of cast-iron insert designs can be viewed on pages 30 to 31.

Castings can also have various finishes such as matt black, highlight polished (showing intricate detail) or traditional antique (graphite).



**Stone Mantels**

The Traditional Collection has an extensive range of hand crafted marble, granite, slate and limestone mantelpieces.

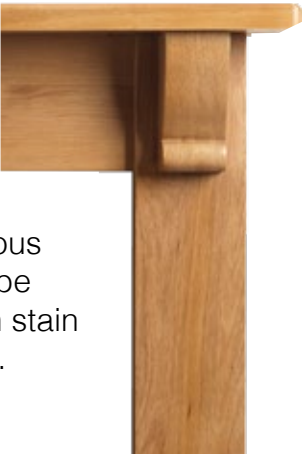


All mantel designs suit all cast-iron inserts and hearths.

Stone mantel designs can be viewed on pages 24 to 25.

**Wood Mantels**

The Traditional Collection has an attractive range of solid Oak and Pine mantelpieces, which can be viewed on pages 26 to 27.



These mantels come in various sizes and designs and can be finished in a light or medium stain or left unfinished on request.

**Tiles**

Some of our cast-iron inserts require tile sets (or cast-iron sleeves). Our tiles are tube-lined and hand painted in the traditional way.

Two five tile runs or two cast-iron sleeves make up a complete tile-set. Tile designs have several colour options and can be viewed on pages 28 to 29.



Med Poppy Tile



Med Poppy Sleeve

**Hearths**

The Traditional Collection has a range of beautiful hearths to compliment any chosen fireplace design.



Hearths are boxed and lipped or come in our Munro style, a more robust and contemporary design which includes a solid bullnose edge to match many of our mantel designs.



Clifton Arch *Matt Black*

*Verona Mantel*

Clifton Arch *Polished*

*Flat Victorian Mantel*



<b>Cast Mantel</b>	Clifton Arch Black Finish
<b>Fire-Back</b>	Verona (Italian Carrara)
<b>Hearth</b>	Attached
	Tiled (Ciara Slate)
	1460mm x 438mm x 65mm
<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit C
<b>Electric</b>	Electric Arch

The Clifton Arch insert is shown here in a matt black finish and contrasts beautifully with the Verona mantelpiece in Italian Carrara marble.

The Clifton is also available in a highlight polished finish overleaf.

<b>Cast Mantel</b>	Clifton Arch Polished Finish
<b>Fire-Back</b>	Flat Victorian (Solid Oak)
<b>Hearth</b>	Attached
	Honed Black Granite
	1350mm x 380mm x 50mm
<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit C
<b>Electric</b>	Electric Arch

The Clifton Arch insert is shown here in a highlight polished finish showing the intricate detail of the casting.

The mantelpiece shown is the traditional Flat Victorian design in Solid Oak with a light oak finish. This mantel is also available in Solid Pine.

Wood Mantelpieces can be supplied with or without a finish.



Royal Arch *Matt Black*

*Flat Victorian Mantel*

Royal Arch

*Coniston Mantel*



<b>Cast</b>	Royal Arch Matt Black
<b>Mantel</b>	Flat Victorian (Italian Carrara)
<b>Fire-Back</b>	Attached
<b>Hearth</b>	Polished Black Granite 1500mm x 450mm x 50mm
<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit C
<b>Electric</b>	Electric Arch

The Royal Arch insert is shown here in a matt black finish and contrasts beautifully with the Flat Victorian mantelpiece in Italian Carrara marble.

The Flat Victorian is also available in honed or polished black granite.

The hearth shown is our Munro design in honed black granite.

<b>Cast</b>	Royal Arch
<b>Mantel</b>	Coniston (Solid Oak)
<b>Fire-Back</b>	Attached
<b>Hearth</b>	Honed Black Granite 1350mm x 380mm x 50mm
<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit C
<b>Electric</b>	Electric Arch

The Royal Arch insert is shown here in its standard polished finish highlighting the arched bands.

The mantelpiece shown is the Coniston in Solid Oak in a light oak finish. The Coniston is also available in Solid Pine.

The hearth shown is boxed and lipped in honed black granite.



Royal Arch *Half Polish*

*Brampton Mantel*

Royal Arch *Full Polish*

*Kensington Mantel*



<b>Cast Mantel</b>	Royal Arch Half Polish Brampton (Solid Oak)
<b>Fire-Back</b>	Attached
<b>Hearth</b>	Honed Black Granite 1350mm x 380mm x 50mm
<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit C
<b>Electric</b>	Electric Arch

The Royal Arch insert is shown here in a half polish finish highlighting the interior of the casting.

The mantelpiece shown is the Brampton in Solid Oak in a light oak finish. The Brampton is also available in Solid Pine.

The hearth shown is boxed and lipped in honed black granite.

<b>Cast Mantel</b>	Royal Arch Full Polish Kensington (Slatestone)
<b>Fire-Back</b>	Attached
<b>Hearth</b>	Munro Slatestone 1350mm x 380mm x 50mm
<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit C
<b>Electric</b>	Electric Arch

The Royal Arch insert is shown here in a splendid full polish finish creating a contrast with the Kensington mantelpiece in natural Slatestone.

The Kensington is also available in Spanish Crema Marfil marble, Turkish limestone, Roman Stone or Polar White micro marbles.

The hearth shown is our Munro design in natural Slatestone.



Aston Highlight Polish

Flat Victorian Mantel

Aston Antique

Sherwood Mantel



<b>Cast Mantel Fire-Back</b>	Aston Highlight Polish Finish Flat Victorian (Honed Black Granite) Optional
<b>Hearth</b>	Honed Black Granite 1500mm x 450mm x 50mm
<b>Tiles</b>	Tulip

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<b>Gas</b>	Cast Tec 16 (input 6.9kW)
<b>Solid Fuel</b>	SF Kit U
<b>Electric</b>	Electric 16

The Aston tiled insert is shown here in a highlight polished finish showing the intricate detail of the design.

A set of Tulip ivory burgundy hand painted tube-line tiles are displayed in the casting.

The mantelpiece shown is the Flat Victorian design in honed black granite with a matching hearth.

<b>Cast Mantel Fire-Back</b>	Aston Antique Finish Sherwood (Solid Oak) Optional
<b>Hearth</b>	Polished Black Granite 1350mm x 380mm x 50mm
<b>Tiles</b>	Flag Iris

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<b>Gas</b>	Cast Tec 16 (input 6.9kW)
<b>Solid Fuel</b>	SF Kit U
<b>Electric</b>	Electric 16

The Aston tiled insert is shown here in an antique (graphite) finish giving a beautiful traditional sheen.

A set of Flag Iris ivory blue hand painted tube-line tiles are displayed in the casting.

The mantelpiece shown is the Sherwood in Solid Oak in a light oak finish. The Sherwood is also available in Solid Pine.





<b>Cast</b>	Oxford Highlight Polished Finish
<b>Mantel</b>	Limerick (Cast-iron)
<b>Fire-Back</b>	Optional
<b>Hearth</b>	Honed Black Granite 1450mm x 430mm x 50mm
<b>Tiles</b>	Foxglove

<b>Gas</b>	Cast Tec 16 (input 6.9kW)
<b>Solid Fuel</b>	SF Kit U
<b>Electric</b>	Electric 16

The Oxford tiled insert is shown here in a highlight polished finish showing the intricate detail of the design.

A set of Foxglove ivory lilac hand painted tube-line tiles are displayed in the casting.

The mantelpiece shown is the Limerick in cast-iron in a highlight polished finish. The Limerick is also available in matt black.

<b>Cast</b>	Oxford Antique Finish
<b>Mantel</b>	Balmoral (Solid Oak)
<b>Fire-Back</b>	Optional
<b>Hearth</b>	Tiled (Ciera Slate) 1315mm x 437mm x 65mm
<b>Tiles</b>	Mediterranean Poppy

<b>Gas</b>	Cast Tec 16 (input 6.9kW)
<b>Solid Fuel</b>	SF Kit U
<b>Electric</b>	Electric 16

The Oxford tiled insert is shown here in an antique (graphite) finish giving a beautiful traditional sheen.

A set of Mediterranean Poppy ivory burgundy hand painted tube-line tiles are displayed in the casting.

The mantelpiece shown is the Balmoral in Solid Oak in a light oak finish. The Sherwood is also available in Solid Pine.





<b>Cast Mantel</b>	Belfast Antique Finish Bamburgh (Solid Oak)
<b>Fire-Back</b>	Attached
<b>Hearth</b>	Honed Black Granite 1500mm x 450mm x 50mm
<b>Tiles</b>	Mediterranean Poppy

<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit B
<b>Electric</b>	Electric Arch

The Belfast tiled insert, shown here in an antique (graphite) finish, is unusual because it is both arched in design and suitable for a tile set.

A set of Mediterranean Poppy ivory blue tiles are displayed in the casting.

The mantelpiece shown is the rather grand hand carved Bamburgh in Solid Oak with a light oak stain but it can also be supplied without a finish.

<b>Cast Mantel</b>	Belfast Highlight Polished Finish Harton (Cast-iron)
<b>Fire-Back</b>	Attached
<b>Hearth</b>	Honed Black Granite 1350mm x 380mm x 50mm
<b>Tiles</b>	Mediterranean Poppy

<b>Gas</b>	Cast Tec Arch (input 6.9kW)
<b>Solid Fuel</b>	SF Kit B
<b>Electric</b>	Electric Arch

The Belfast tiled insert is shown here in a highlight polished finish showing the intricate detail of the design.

A set of Mediterranean Poppy green burgundy tiles are displayed in the casting.

The mantelpiece shown is the Harton in cast-iron in a slightly highlight polished finish. The Harton is also available in matt black.



Hilton Plate

Athena Mantel



**Cast**  
**Mantel**  
**Appliance**  
**Hearth**

Hilton Plate  
Athena (Polished Black Granite)  
Cougar Inset Stove  
Polished Black Granite  
1500mm x 450mm x 50mm



The Hilton Plate is a cast-iron insert with a standard 16" fireplace opening to suit a gas, electric or solid fuel appliance.

The Hilton is available in three finishes and is shown here with the Cougar Inset Stove.

The mantelpiece shown is the Athena in polished black granite with a complimentary boxed and lipped granite hearth.

Camden Arch

William IV Mantel



**Cast**  
**Mantel**  
**Fire-Back**  
**Hearth**

Camden Arch Matt Black  
William IV (Italian Carrara)  
Attached  
Honed Black Granite  
1500mm x 450mm x 50mm

**Gas**  
**Solid Fuel**  
**Electric**

Camden Burner  
SF Kit D  
Not Available

The Camden Arch is a traditional arched insert shown here in a matt black finish and contrasts beautifully with the William IV mantelpiece in pure Italian Carrara marble.

The Camden is also available in an antique (graphite) or highlight polished finish.

The hearth shown is our Munro design in honed black granite.



Tulip Arch

Tulip Mantel



<b>Cast Mantel</b>	Tulip Arch
<b>Fire-Back</b>	Optional
<b>Hearth</b>	Polished Black Granite 1350mm x 380mm x 50mm
<b>Gas</b>	Cast Tec 16
<b>Solid Fuel</b>	SF Kit T
<b>Electric</b>	Electric Arch

The Tulip Arch is a decorative cast-iron fascia shown here in a highlight polished finish.

The Tulip mantel is shown here in Solid Pine with an antique pine finish. Two beautiful hand-carved tulip designs adorn the length of both sides of the mantelpiece.

The Tulip mantel is also available in Solid Oak and can be supplied with or without a finish.

Newcastle Arch

Rothbury Mantel



<b>Cast Mantel</b>	Newcastle Arch
<b>Fire-Back</b>	Optional
<b>Hearth</b>	Honed Black Granite 1350mm x 380mm x 50mm
<b>Gas</b>	Cast Tec 16
<b>Solid Fuel</b>	SF Kit T
<b>Electric</b>	Electric Arch

The Newcastle Arch is a plain cast-iron fascia shown here in a highlight polish finish.

The Newcastle is also available in matt black.

The mantelpiece shown is the Rothbury in Solid Oak with a light oak stain.

The Rothbury is also available in Solid Pine and can be supplied with or without a finish.



# Ashfield



The Ashfield is a combination fireplace with a cast-iron mantel-piece attached and is available in the three finishes shown to the right.



Matt Black



Antique Finish



Highlight Polish

<b>Cast</b>	Ashfield Highlight Polish
<b>Mantel</b>	Attached
<b>Fire-Back</b>	Optional
<b>Hearth</b>	Polished Black Granite 1050mm x 380mm x 50mm

<b>Gas</b>	Cast Tec 16 (input 6.9kW)
<b>Solid Fuel</b>	SF Kit V
<b>Electric</b>	Electric Arch

# Liberty



<b>Cast</b>	Liberty Full Polish
<b>Mantel</b>	Attached
<b>Fire-Back</b>	Optional
<b>Hearth</b>	Polished Black Granite 1050mm x 380mm x 50mm

<b>Gas</b>	Cast Tec 16 (input 6.9kW)
<b>Solid Fuel</b>	SF Kit T
<b>Electric</b>	Electric Arch

The Liberty is a combination cast-iron fireplace with a mantelpiece attached.

Suitable for a smaller room or chimney breast the Liberty is shown in a stunning full polish finish but can also be supplied in matt black, antique or highlight polished finishes.

The hearth shown is boxed and lipped in polished black granite.



Pendle Basket



Corinthian Mantel

TRADITIONAL BASKETS

The Traditional Fireplace Collection offers a range of attractive cast-iron fire-baskets.

The Pendle, Spanish and Ennerdale models are available in two sizes and the Pendle and Spanish have optional fire-backs and solid fuel kits.

The Pendle, shown overleaf inside the Corinthian mantelpiece in Italian Carrara marble, also has an optional cast-iron firebrick.

The Lion and Prince baskets are more traditional in design and can be highlight polished or matt black. All models except the Ennerdale include an ashpan cover.

Ennerdale \*



Small	W: 400mm	D: 279mm	H: 178mm
Large	W: 457mm	D: 325mm	H: 178mm

\*No Ashcover or Solid Fuel Kit available

Spanish Basket



Small	W: 406mm	D: 330mm	H: 229mm	<b>SFK F16</b>
Large	W: 406mm	D: 290mm	H: 476mm	<b>SFK F21</b>

Spanish with Back Plate



Small	W: 552mm	D: 330mm	H: 228mm	<b>SFK F16</b>
Large	W: 552mm	D: 290mm	H: 457mm	<b>SFK F21</b>

Pendle Basket Black



Small	W: 424mm	D: 257mm	H: 327mm	<b>SFK F42</b>
Large	W: 522mm	D: 325mm	H: 402mm	<b>SFK F40</b>

Cast-iron Brick shown is an optional extra

Pendle with Back Polished



Small	W: 424mm	D: 257mm	H: 412mm	<b>SFK F42</b>
Large	W: 522mm	D: 325mm	H: 510mm	<b>SFK F40</b>

Cast-iron Brick shown is an optional extra

Lion



W: 595mm	D: 395mm	H: 385mm	Ashpan: Lion
Bottom Grate included			

Prince



W: 535mm	D: 295mm	H: 572mm	Ashpan: Prince
Bottom Grate included			



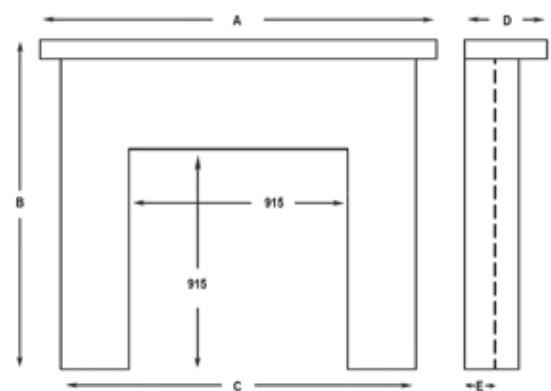
# STONE MANTELPieces

The Kensington mantelpiece, shown here in pure Slatestone (also see page 9) is our exclusive design, with bullnose edges leaving a smooth and resilient finish to the touch. The simple and popular design is suitable for any décor and matches our sturdy Munro hearths.

The Kensington design is also available in a larger size (1500mm or 59" shelf) as the Hexham and comes in a range of other materials such as Crema Marfil pure marble or micro marbles Roman Stone and Polar White. For more options visit our website [www.casttec.co.uk](http://www.casttec.co.uk).

The Traditional Collection has two pure Black Granite mantelpiece designs, the Flat Victorian, and the Athena which sports a pair of turned corbels. Black granite is available in highly polished or honed (matt) finishes.

Mantel Dimensions:



	A	B	C	D	E
Athena	1350	1150	1355	250	75
	1500	1150	1355	250	75
Corinthian	1500	1140	1395	230	75
Flat Victorian	1350	1145	1275	205	75
	1500	1145	1355	205	75
Kensington	1350	1133	1300	207	75
Verona	1500	1150	1425	250	75
William IV	1500	1170	1375	300	75



# MARBLE MANTELPieces

The Traditional Collection boasts a range of four stunning mantelpiece designs in pure Italian Carrara marble, manufactured in the time honoured tradition going back as far as the 19th century.

The Flat Victorian is the simplest design and wouldn't be out of place in the most contemporary of settings today. The Verona and William IV sport beautiful hand carved corbels to support the shelf above. The Corinthian mantel displays exquisite Acanthus leaf carvings in the top corners.

Carrara marble was created millions of years ago

and as such will have natural veining, colour variation, faults and imperfections often considered to be part of its beauty. The pure marble you see in a showroom or in this brochure is unique and can't be identically replicated.

If you feel that this natural variation is likely to cause any distress, please opt for a man-made micro marble design instead. Roman Stone (cream) and Polar White are manufactured in 95% pure crushed marble and 5% resin, creating a more consistent colouration. The Kensington design overleaf is available in such materials.





# WOOD MANTELS

## SOLID OAK & PINE

The CastTec Mantelpiece Collection is a range of beautiful handcrafted mantelpieces manufactured in solid Oak or Pine.

Available in eight designs, some mantels sport a traditional corbel, others are plain or there is the ornate splendour of the Bamburgh (*only available in Oak*).

All mantels are available in a light or medium oak stain, or they can be supplied with no finish to enable you to stain, wax or lacquer in a bespoke manner. Pine mantels have an antique pine finish.

Our mantels are manufactured to an exceptionally high standard using craftsman with over 20 years' experience. Whilst only solid oak is used in the construction of our mantels, sometimes it is necessary to join wood pieces together sympathetically in order to reduce wastage.

All mantel designs have an internal rebate of 75mm (3") providing the space to accommodate a cast-iron fascia.

### MANTEL FINISHES



Light Oak



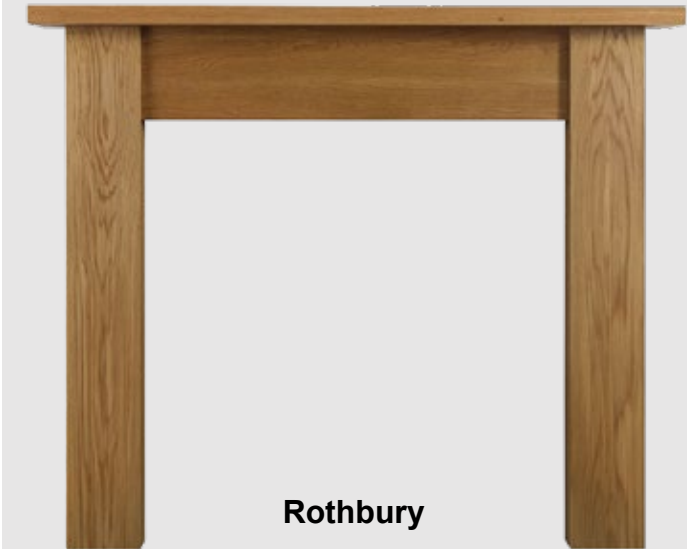
Medium Oak



Antique Pine



No Finish



Rothbury



Coniston



Flat Victorian



Tulip



Brampton



Balmoral



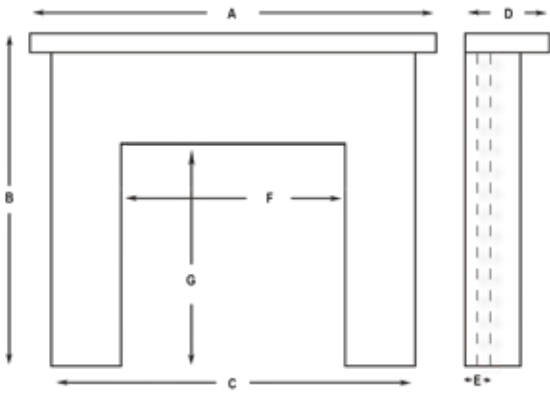
Sherwood



Bamburgh

### MANTEL DIMENSIONS

	A	B	C	D	E	F	G
Balmoral	1370	1135	1230	215	75	915	915
Bamburgh	1630	1310	1460	304	75	1020	990
Brampton	1370	1150	1285	220	75	915	915
Coniston	1370	1190	1275	190	75	915	915
Flat Victorian	1450	1150	1335	200	75	915	915
Rothbury	1370	1150	1230	180	75	915	915
Sherwood	1350	1175	1280	220	75	915	915
Tulip	1310	1135	1210	205	75	915	915



measurements in millimetres



# HAND PAINTED TUBELINE TILES

Tubeline Tiles were traditionally made to withstand the high temperatures generated by a working fireplace and performed the practical function of reflecting heat into the room.

With a choice of six designs and various colour

options, two runs of five tiles make up a set to fit into a tiled insert.

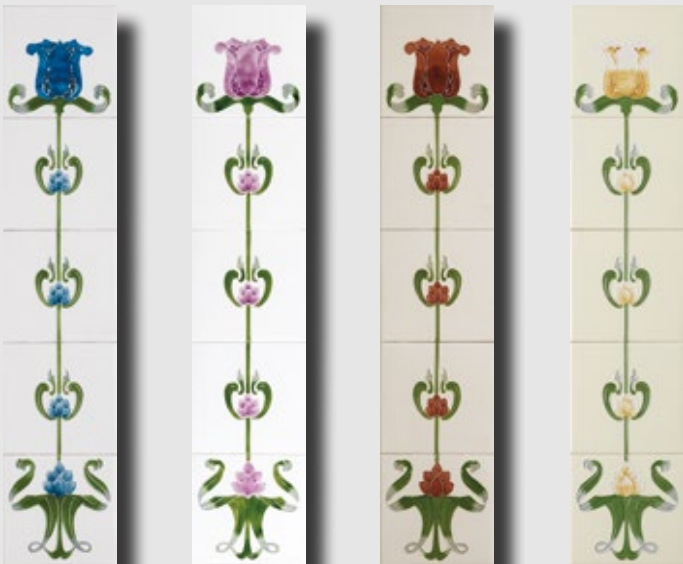
Poppy tile sets include a left and right-handed design. Our hand painted tubeline tiles are manufactured in the UK in the traditional way and will be subject to colour variation and crazing.

Flag Iris



Ivory Blue  
Ivory Burgundy  
Honey Yellow

Tulip



Ivory Blue  
Ivory Lilac  
Ivory Burgundy  
Honey Yellow

Thistle of Tay



Ivory Blue  
Ivory Lilac  
Ivory Burgundy

Foxglove



Ivory Blue  
Ivory Lilac  
Ivory Burgundy  
Honey Yellow

Mediterranean Poppy



Ivory Blue  
Green Burgundy  
Ivory Burgundy  
Honey Yellow

Field Poppy



Ivory Blue  
Ivory Lilac  
Ivory Red  
Ivory Yellow

## CAST-IRON SLEEVES

Cast-iron Sleeves are an alternative to the more colourful tubeline tiles.

Sleeves are supplied in pairs to suit a tiled insert and these are available in a matt black,

antique or highlight polished finish.

There is a choice of four cast-iron sleeve designs and the Mediterranean Poppy has a left and right handed design.

Polished



Lily Urm  
Med Poppy  
Tulip  
Art Deco

Matt Black



Lily Urm  
Med Poppy  
Tulip  
Art Deco



CAST-IRON FASCIA GALLERY

Fascias shown in this gallery are available in matt black, antique (graphite) or highlight polished finishes and can be tiled or arched in design.

All Fascias will fit inside a standard 75mm (3”) rebated mantelpiece for display purposes and do not come with a fire-back as standard.

If the Fascia is to be used as a real fire we offer two optional fire-backs, a Universal Cast-iron Back or a standard Milner Clay Fire-back.

Optional Backs



Clay Fire Back



Universal Cast Back



Aston Black



Aston Polished



Oxford Black



Oxford Polished



Newcastle



Tulip

Optional Backs	Width	Height	Depth
Universal Back suits gas, electric & solid fuel	432mm	623mm	191mm
Milner Clay Back suits gas, electric & solid fuel	508mm	585mm	229mm

Inset Burners



Electric



Gas



Solid Fuel Kits

ARCH INSERT GALLERY

Arched inserts shown in this gallery are fully functional cast-iron fireplaces and come with a standard fire-back attached.

Inserts are available in a matt black, antique (graphite) or highlight polished finishes.

Electric Burners, Decorative Gas Coal Effect Fires and Solid Fuel Kit's are available for use with these models.

Inset Burners



Electric



Gas



Solid Fuel Kits



Clifton Matt Black



Clifton Polished



Royal Arch Matt Black



Royal Arch



Royal Half Polish



Royal Full Polish



Camden



Belfast

**Damper Flaps** supplied with these castings have two cast wedges to the front (see inset) preventing the flap from closing, which is a legal requirement for gas fires. These wedges are interchangeable and can be turned around to allow the flap to open and close freely for use with a solid fuel or electric fire.

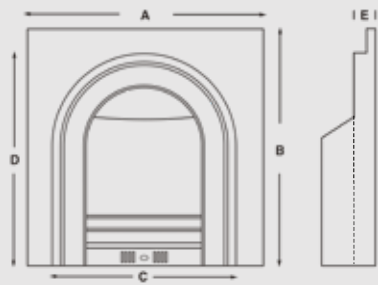




# CAST-IRON SPECIFICATIONS

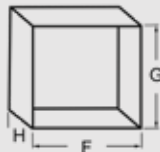
Measurements are in millimetres and can vary due to the manufacturing process.

## Cast-iron Inserts



## Chamber Sizes

Chamber size is the minimum opening required to house a casting excluding the rebate (E).



Castings	Fascia Sizes		Inner Band Sizes		E <i>Rebate</i>	Chamber Sizes		
	A <i>Width</i>	B <i>Height</i>	C <i>Width</i>	D <i>Height</i>		F <i>Width</i>	G <i>Height</i>	H <i>Rebate</i>
Ashfield	945	965	n/a	n/a	Flush	See Optional Backs p30		
Aston	956	960	850	870	75	See Optional Backs p30		
Belfast	965	960	840	860	10	839	896	280
Camden	1016	972	900	870	10	870	940	286
Clifton	950	950	770	825	10	660	790	190
Clifton 14"	950	950	650	775	10	660	790	190
Hilton	960	955	870	825	10	See Optional Backs p30		
Liberty	1118	1074	n/a	n/a	Flush	See Optional Backs p30		
Newcastle	950	950	780	840	76	See Optional Backs p30		
Oxford	960	960	870	870	75	See Optional Backs p30		
Royal	950	950	790	835	10	660	790	190
Royal 14"	950	950	650	775	10	660	790	190
Tulip	950	950	780	840	76	See Optional Backs p30		

A: Width. B: Height. C & D: Minimum mantel aperture required E: Depth

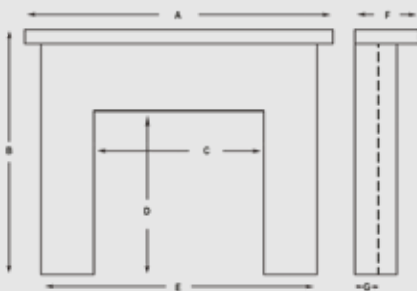
## Cast-iron Mantels



Harton



Limerick



Mantels	A <i>Shelf Length</i>	B <i>Height</i>	C <i>Int Width</i>	D <i>Int Height</i>	E <i>Base</i>	F <i>shelf width</i>	G <i>Rebate</i>
Harton	1448	1230	908	908	1308	222	76
Limerick	1500	1200	915	915	1415	225	76

# HEARTHHS

The Traditional Collection boasts a range of beautiful, practical and robust hearths to suit the fireplace of your choice.

Suitable materials used for our hearths include honed or polished black granite, and Slatestone.

Hearths come in three different styles:

## Boxed & Lipped:

These are traditional hearths with 20mm thickness and 30mm risers below.

## Munro:

These are more robust and contemporary having a 30mm thickness and 20mm risers below. Munro hearths are softer on the eye and to the touch having attractive rounded bullnose edges.

## Solid Fuel:

Hearths used for wood burning or solid fuel appliances are traditionally cut into four sections and fixed back together to allow for expansion.

CastTec supply a sturdy sectioned Munro hearth in honed or polished black granite for use with solid fuel appliances.

## Solid Fuel Munro



## Boxed & Lipped

Polished Granite

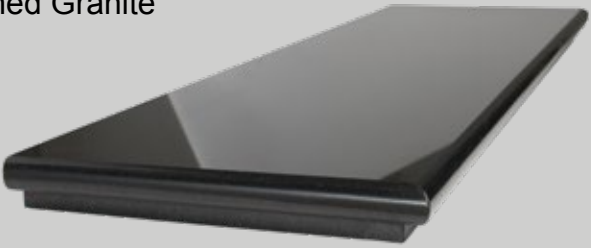


Honed Granite

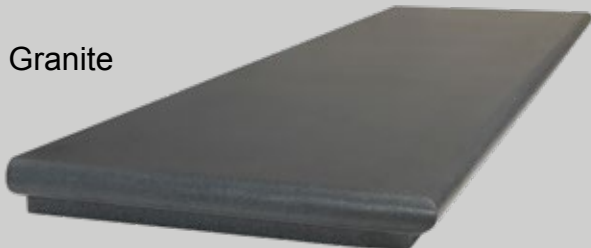


## Munro Bullnose

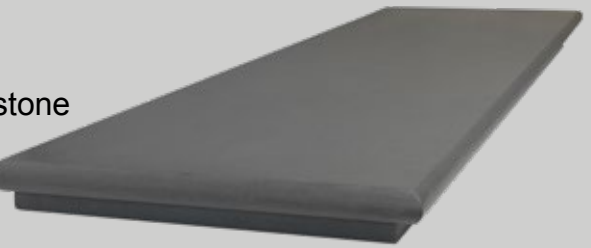
Polished Granite



Honed Granite



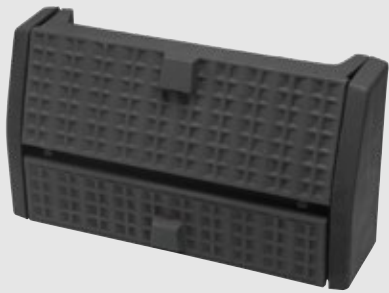
Slatestone





SOLID FUEL SETS

The **Firestar All Night Burner** is a solid fuel inset that fits into a standard 16” fireplace opening and offers precise control over the primary air supply allowing it to burn unattended for long periods.



The **Victorian Fret** with optional grate, ashpan and fireback suits a standard 16” cast-iron fireplace opening.



Four items go together to form a **Solid Fuel Set**. To choose your set, start by measuring the width of your fire opening which come in sizes of 12”, 14”, 16” and 18”. Next choose the Fret which is best suited to your fire opening and your home decor.

The **Classic Fret** is available as a 16” and 18” with optional grate, ashpan and lifting tool.



The **Joyce Fret** is available as a 16” and 18” with optional grate, ashpan and lifting tool.



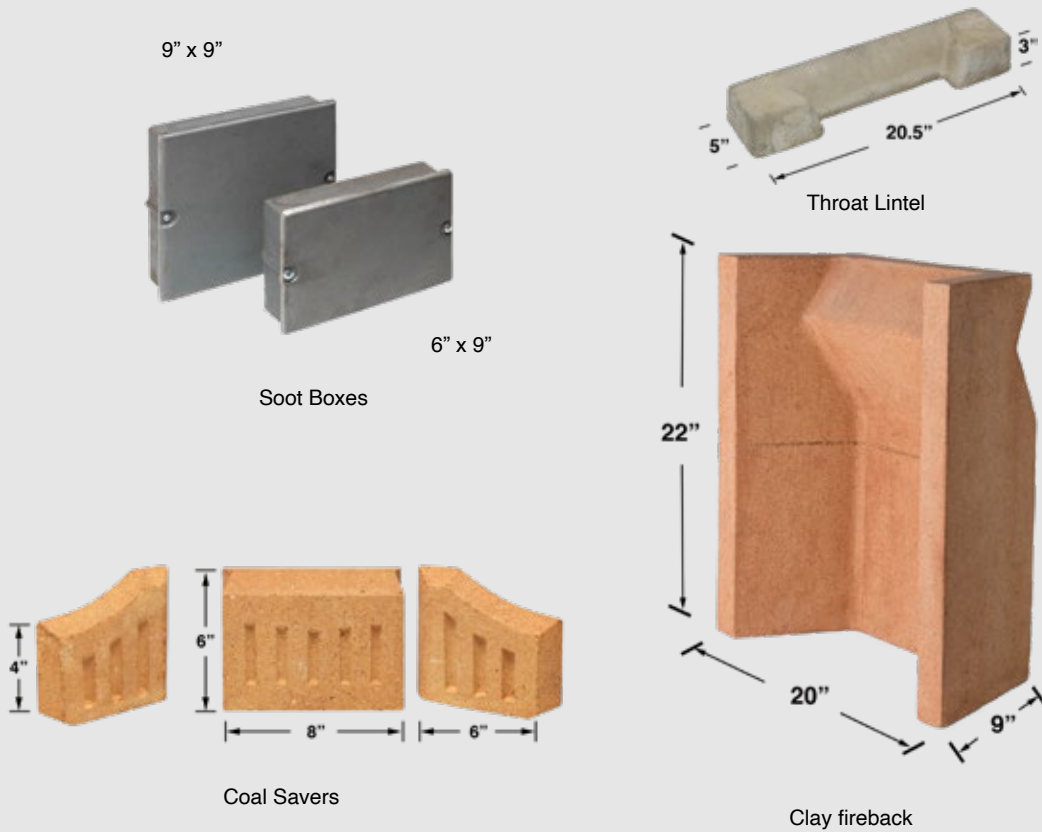
The **Ofco Midland Fret** is available as a 16” with optional grate, ashpan and lifting tool.



The **Art Deco Fret** is available as a 12”, 14”, 16” and 18” with optional grate and Milner ashpan for 16” and Classic ashpan for 18”.



ACCESSORIES



CAST-IRON CARE

**PACKAGING**  
Your CastTec cast-iron fireplace is packaged so as to minimise exposure to adverse elements and should reach you in perfect condition.

Your fireplace should be stored in a warm, dry environment and remain packaged until it is ready to be installed. This will prevent accidental damage being caused, which will not be covered under warranty.

**CLEANING**  
Your cast-iron fireplace requires only the minimum upkeep and it should remain in superb condition for many years.

Matt Black finishes can be maintained simply by dusting with a dry paintbrush. CastTec matt black stove paint is available for touching up if necessary but expert advice should be taken before application.

Antique finishes can be maintained simply by brushing with a dedicated shoe or polishing brush. Grate polish should only be applied if the original finish becomes too tarnished.

Polished and Highlight Polished areas can be wiped clean with a dry cloth, especially if an ‘orange’ colour appears on the waxed polished surface after fitting. Severe tarnishing on polished areas can be improved by using a very fine wire wool.

**WARNING**  
Cast-iron products are vulnerable to rust and tarnishing if exposed to dampness or water. Avoid using damp clothes, water based liquids, furniture polish, detergents, oils, grease etc. on the surface of the casting. Should your fireplace become wet for any reason, dab it gently with a dry cloth. This should prevent any tarnishing or rust from forming.

It is normal for some discolouration to occur to the working parts of a cast-iron fireplace, especially where it comes into contact with severe heat or a naked flame. This discolouration will not effect the strength or practicality of the parts affected.

**Fire Cement** Black (1kG or 10kG) is a non-combustible high temperature (1400C) putty for bonding low porosity surfaces and for general sealing and repair work.



**Cast Tec Stove Paint** (400ml) is a fast drying high temperature (up to 650C) paint for use on wood, heat resistant boards, stoves, cast-iron fires, cookers & chimineas.



**Flueseal** Black 300ml is a high temperature (1000C) Silicone Sealant where extremely high adhesion is required with a rigid bond.



**Flexseal** Black 300ml is a high temperature (300C) Silicone Sealant for use where good adhesion and a flexible bond required.



Important Information

Products shown in this brochure are manufactured for Cast Tec Ltd., who, with a professional group of companies, distribute them exclusively in the U.K. Goods must be checked prior to installation, as no responsibility will be accepted thereafter for the redecoration, removal or reinstallation of products.

Faulted goods must be reported within 48 hours of delivery or as soon as practicable.

Suitably qualified installers should carry out installation of CastTec appliances. No responsibility will be accepted for damage or problems arising from an incorrect or unqualified installation.

Cast Tec Ltd., reserve the right to delay or withdraw products, change designs, specifications or materials without prior notice due to continuous product development or supply issues.

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